

#### W. L. GORE & ASSOCIATES, INC.

1505 NORTH FOURTH STREET P. O. BOX 1807

FLAGSTAFF, ARIZONA 86001

PHONE: 602/526-1290 TWX: 910/972-0969

December 7, 1976

M. J. Veneroso
Department C1-726 (52-11)
Materials Handling &
Packaging Engineering
Douglas Aircraft Company
3855 Lakewood Blvd.
Long Beach, CA 90846

Dear Mr. Veneroso:

Reference: Your letter No. C1-726-94 of November 24, 1976

Subject: Tetra-Etch®

Per your request, I will outline the D.O.T. regulations for shipping Tetra-Etch via Surface Common Carrier.

#### I. Classification

Tetra-Etch is classified as a flammable liquid, hazardous material by the D.O.T. The proper description for Bill of Lading purposed is as follows: "Ether solution, flammable liquid. Flash point 33 F."

#### II. Packaging

Tetra-Etch is packaged in accordance with D.O.T. Shipping Containers Specification No. 2A, Section 178.20. This specification allows for packagings "Inside containers, metal cans, pails, and kits".

#### III. Marking and Labeling

Tetra-Etch, being classified as a flammable liquid, must be labeled in accordance with D.O.T. dangerous articles, Tariff ATA 111-B, Sections 173.402, 173.404, and 173.409. I have enclosed copies of these sections for your reveiw as well as a Flammable Liquid label as described in Section 173.409.

#### IV. Certification

The following certification must also appear on the Bill of Lading along with the description:

® Registered Trade Mark of W. L. Gore & Associates

"This is to certify that the above named articles are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation; according to the applicable regulations of the Department of Transportation."

Shipping Tetra-Etch via <u>Air Transportation</u> requires the same documentation as shipping via Surface Transportation with the <u>addition</u> of a "Shippers Certification for Restricted Articles for Domestic Shipments in Air Transportation". This certification is obtainable from your Air carrier.

I am enclosing all the documents I have discussed; filled out for your reference. If you have any questions or need additional information, please contact me at your convenience.

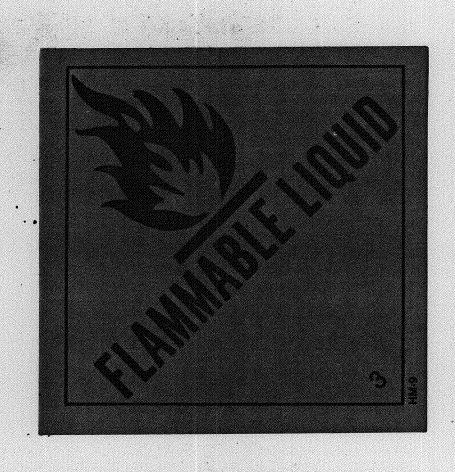
Very truly yours,

Robert R. Daughert Traffic Department

RRD:je

Enclosures

cc: Mike LeGere Jim Kinsey



#### SUBPART H MARKING AND LABELING HAZARDOUS MATERIALS

§ 173.400 Explosives. (a) Each package containing explosives must be labeled as prescribed in § 173.402 and marked with its proper shipping name as shown in § 172.5 of this subchapter and such other marking as prescribed for the explosive in the shipment. Abbreviations must not be used. (See Note 1.)

(1) Except as specified in paragraph (d) of this section, a label is not required on military ammunition shipped by, for, or to the U.S. Department of Defense when in carload or truckload shipments if the shipment is loaded and unloaded by the shipper, or the Department of Defense.

Note 1: In descriptions of ammunition, such as ammunition for cannon without projectiles, etc., the words with or without may be abbreviated as W or W/O, i.e., Ammunition for cannon W/O projectiles.

(b) Packages containing explosives must show on top the marking "THIS SIDE UP" when required by § 173.60 (e) (l) and §§ 173.63 (f) and 173.65 (j) of this part.

(c) Each package of explosives must show the name and address of the consignee except in carloads and truckloads or less-than-truckloads when handled by a motor vehicle not requiring transfer from one motor carrier to another. When offered for transportation by carrier by water each package must show the name or mark of the consignor and/or consignee.

(d) Each package of chemical ammunition, explosive, containing poisonous gases, solids or liquids, Class A, Class B, or irritating material must also have securely attached to it labels described in § 173.414 or § 173.415, as appropriate.

(1) A carload or truckload shipment of chemical ammunition, explosive, containing poisonous gases, solids or liquids, Class A, Class B, or irritating material offered for transportation by, for, or to the U.S. Department of Defense is exempt from labeling requirements when the shipment is loaded or unloaded by the shipper or his duly authorized agent and this shipment is accompanied by qualified personnel supplied with equipment to repair leaks or other container failure which will permit escape of contents.

§ 173.401 Hazardous materials. (a) Packagings containing hazardous materials other than explosives must be marked, unless exempted, with the proper shipping name as shown in the list of hazardous materials (see § 172.5 (a) of this chapter). For tank cars, this marking must appear either on the placards or commodity cards. For explosives, packagings must be marked in accordance with the requirements of § 173.400.

(1) Each portable tank used for the transportation of a hazardous material must be conspicuously and legibly marked, on a background of sharply contrasting color with a sign or lettering on the tank, such as "Corrosive Liquid", "Compressed Gas", or "Flammable Compressed Gas" as appropriate, and with the proper shipping name as shown in the list of hazardous materials (see § 172.5(a) of this chapter). The height of all required lettering must be at least 2 inches or one-tenth the diameter of the tank, whichever is greater. Each portable tank must be marked with the owner's name. In addition to these markings, the trade name for the contents may be marked on the portable tank: Provided, however, That no such marking will be of such size and character as to render the required markings inconspicuous.

(2) Each portable tank, having a rated capacity of more than 110 gallons, used for the transportation of combustible liquids must be marked "COMBUSTIBLE LIQUID" in letters at least 2 inches high.

(b) Each package of dangerous articles must show the name and address of the consignee except in carloads and truckloads or less than-truckloads when handled by a motor vehicle not requiring transfer from one motor carrier to another.

(c) Packages containing flammable liquids in inside containers of 1 quart capacity or larger, or corrosive liquids, acids, alkaline caustic liquids, liquid oxidizing materials and poisonous liquids in inside containers regardless of capacity, unless specifically exempted or otherwise provided in this part, must be packed with filling holes up, and except for carboys not completely boxed, the outside container must be plainly marked "THIS SIDE UP" or "THIS END UP" on the cover or top to indicate the position of the inside containers. This requirement does not apply to materials in inside metal cans of the nonrefillable type with spun-in head and base and having no replaceable cap or other closing device.

(d) Each package must show the specification marking as required if a specification container is prescribed.

(e) Additional shipping information not inconsistent with Parts 170-189 may be shown on a container if so desired but no such label or marking shall be of a design, or form, or size, as may be confused with the marking required by Parts 170-189.

(f) Additional markings on packages containing radioactive materials are required as follows:

(1) Each package of radioactive materials in excess of 50 kilograms (110 pounds) must have its gross weight plainly and durably marked on the outside of the package.

(2) Each package of radioactive materials which conforms to the requirements for Type A or Type B packaging (§§ 173.389(j) and (k) and 173.398 (b) and (c) must be plainly and durably marked on the outside of the package in letters at least 13 millimeters (½-inch) high, with the words "TYPE A" or "TYPE B" as appropriate. A packaging which is not in compliance with these requirements must not be so marked. Each package of hazardous materials destined for export shipment must also be marked "USA" in conjunction with the specification marking, special permit, or other package certificate identification. (See § § 173.393a and 173.393b.)

§ 173.402 Labeling hazardous materials. (a) Except as otherwise provided in this part, no person may offer for transportation a package containing a hazardous material unless that package is conspicuously labeled in accordance with the following:

(1) For an explosive, an "Explosive A, Explosive B," or "Explosive C" label as appropriate. For the label description see § 173.405.

(2) For a nonflammable compressed gas, a "Nonflammable gas" label as described in § 173.406.

(3) For a flammable compressed gas, a "Flammable gas" label as described in § 173.407.

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- (4) For a flammable liquid, a "Flammable liquid" label as described in § 173.409.
- (5) For a flammable solid, a "Flammable solid" label as described in § 173.410.
- (6) For an oxidizing material that is not an organic peroxide, an "Oxidizer" label as described in § 173.413 (a).
- (7) For an organic peroxide that is classed as an oxidizing material, an "Organic peroxide" label as described in § 173.413 (b).
- (8) For any poisonous material except an irritating material, a "Poison gas" or "Poison" label as appropriate. For the label description see § 173.414.
- (9) For a poisonous material that is an irritating material, an "Irritant" label as described in § 173.415.
- (10) For a radioactive material, "Radioactive—White I,"
  "Radioactive Yellow—II," or "Radioactive Yellow—III" labels,
  as appropriate. Each package must be labeled with two such
  labels, affixed to opposite sides of the package. For the label
  description see § 173.416.
- (11) For a corrosive material, a "Corrosive" label as described in § 173.417.
- (12) As prescribed for use under § 173.29 of this subchapter, an "Empty" label as described in § 173.420.
- (13) For a metal barrel or drum containing a flammable liquid having a vapor pressure exceeding 16 p.s.i.a., a "Bung" label as described in § 173.119 (h) (1) (i).
- (b) If the material in a package has more than one classification, one of which is class A explosives, class A poison, or radioactive materials, the package must be labeled for each hazard.
- (14) Labels authorized for shipment of explosives or other dangerous articles by air, as shown in §§ 173.405 through 173.412 may be used in place of the labels otherwise prescribed therein.
- (15) Packages containing materials which are either Class A poisons or radioactive materials, and are also flammable (gases, liquids, or solids), corrosive materials, class B poisons, oxidizing materials, or compressed gases, must also bear additional labels showing those other hazardous characteristics (see also § 173.2).
- (b) Labels required for shipments of explosives or other dangerous articles by air are shown in §§ 173.405 (b), 173.406 (b), 173.407 (b), 173.408 (b), 173.409 (b), 173.410 (b), 173.411 (b), 173.412 (b), and 173.414.

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- (c) Labels are not required on packages containing hazardous materials when the packages are—
- (1) Loaded and unloaded under the supervision of Department of Defense personnel, and
- (2) Under escort by Department of Defense personnel in a separate vehicle.
- (d) Labels are not required on cylinders containing compressed gases classed as flammable or nonfiammable when the cylinders—
  - (1) Are carried by private and contract motor carriers,

- (2) Are not overpacked, and
- (3) Are durably and legibly marked in accordance with CGA Pamphlet C-7,1 Appendix A, dated May 15, 1971 entitled "A Guide for the Preparation of Precautionary Markings for Compressed Gas Containers."
- § 173.403 Labels for mixed packing. (a) When hazardous materials having different classifications are packed within the same packaging or the same outer enclosures as described in § 173.25, the outside of the package must be labeled as required for each material involved.
- § 173.404 Labels. (a) A person who offers for transportation a package containing hazardous material shall conspicuously label it in compliance with the requirements of this Part. The applicable information as required in any blank spaces on the label must be inserted by legible printing, using a durable, waterproof means of marking. Labels should be applied to that part of the package bearing the consignee's name and address.
- § 173.404 Labels. (a) Shippers must furnish and attach the labels prescribed for their packages. Labels should be applied to that part of the package bearing consignee's name and address.
- (b) Labels must not be applied to a package containing only material which is not subject to Parts 170-189 of this subchapter or which is exempted therefrom. However, this paragraph does not prohibit the use of labels required for purposes of import or export shipments or required by 14 CFR 103.13 of the Federal Aviation Regulations on packages destined for transportation by air.
- (c) Shippers must not use labels which by their size, shape, and color, may readily be confused with the standard caution labels prescribed in this part.
- (d) Except as otherwise provided in this part, each label must be diamond shape with each side at least 4 inches long and have a solid line border at least 3.5 inches long on each side. The specifications for rolors in Appendix A to this part should be followed for the colors prescribed in §§ 173.405 through 173.422.
- (e) Form identification information (including name of supplier) may be printed on a label, in type not larger than 10 point, if it is placed outside of the solid line border of the label,
- (f) For import shipments only, labels affixed to packages in another country having the same size, symbols, and color as prescribed in these regulations are authorized in place of the labels prescribed herein. They may contain inscriptions required by the country of origin.
- (g) A label may be overstamped or overprinted with the appropriate hazard class numeral as listed in § 172.4 of this subchapter. The number should be black, at least 0.25 inch in height, and must be located in the bottom corner of the label.

Note: The display of the class number on labels is required by some foreign governments.

(h) Labels required by the regulations immediately prior to January 1, 1974, may be used until January 1, 1975. This provision does not apply to the required use of labels for explosives.

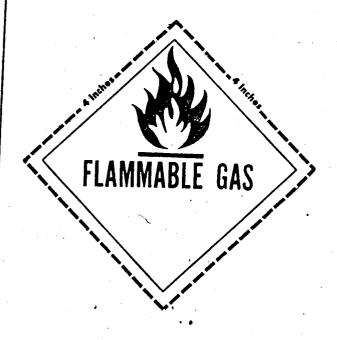
§ 173.407 Flammable gas label. (a) Each "Flammable gas" label except for size and color must be as shown:

(1) In addition to the requirements of § 173.404, each label must be red, with the inscription, border, and symbol black.

#### FLAMMABLE GAS LABEL

(Reduced size)

(Black printing on red)



§ 173.409 Flammable liquid label. (a) Each "Flammable liquid" label except for size and color must be as shown:

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(1) In addition to the requirements of § 173.404, each label must be red, with the inscription, border, and symbol black.

### FLAMMABLE LIQUID LABEL

(Reduced size)

(Black printing on red)



§ 173.410 Flammable solid label. (a) Each "Flammable solid" label except for size and color must be as shown:

(1) In addition to the requirements of § 173.404, each label must be white with vertical red stripes as depicted by the shaded area, with the inscription, border, and symbol black. The words "Flammable solid" must not contact any red stripe.

## FLAMMABLE SOLID LABEL

(Reduced size)

(Red and black printing on white)



§ 173.413 Oxidizing material labels. (a) Each "Oxidizer" label except for size and color must be as shown:

(1) In addition to the requirements of § 173.404, each label must be yellow, with the inscription border, and symbol black.

#### OXIDIZER LABEL

(Reduced in sise)

(Black printing on yellow)



both passenger and cargo aircraft

## **IATA**

#### SHIPPER'S CERTIFICATION FOR RESTRICTED ARTICLES (excluding radioactive materials) Use Block Letters

IATA
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WARNING: Failure to comply in all respects with the IATA Restricted Articles Regulations may be breach of the applicable law, subject to legal penalties. This certification shall in no circumstance be signed by an IATA Cargo Agent, consolidator, or a forwarder.	
This consignment is within the limitations prescribed for: [mark one]	

Number of Packages	Article Number (See Section IV RAR)	Proper Shipping Name of Article as shown in Section IV of IATA Restricted Articles Regulations (RAR). Specify each article separately.	Class	IATA Packaging Note no. applied	Net Quantity Per Package	(Clos	hpoint ed-cupl for nmable quids
	691	Ether Solution	Flammade	320		°C.	°F.

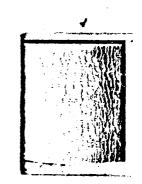
only cargo aircraft

Special Handling Information:

I hereby certify that the contents of this consignment are fully and accurately described above by Proper Shipping Name and are classified, packed, marked, labelled and in proper condition for carriage by air according to the current Edition of the IATA Restricted Articles Regulations and all carrier and governmental regulations. I acknowledge that I may be liable for damages resulting from any mistatement or omission and I further agree that any air carrier involved in the shipment of this consignment may rely upon this Certification.

Name and full address of shipper		Name and title (	or person signing Certification
Date		Signature	
Air Waybill No.*	Airport of Destinati	on*	Airport of Departure*

, 511	RAIGHT BILL OF LADING -SHORT F M - ORIGINAL - Noi	Negotiable					
	trademark of trucking KNOW-HOW				以圖	DATE	
FROM STREET	subject to the classifications and tariffs in effect on the date of the issue of this Bill of Ledin		<b>D</b>		9	SHIPPER'S	NO.
AND NO.	1505 N. 4th Steet	C.O.D. AM	<b>Т.</b>	REMIT C. O. D. T	ro:		
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## HAZARDOUS MATERIALS

# SHIPPING DOCUMENT REQUIREMENTS

Note:

The following information has been abstracted from the Code of Federal Regulations, Title 49, CFR, Parts 100-199. In addition, you will note that CFR, Title 14, Part 103 and CFR, Title 46, Parts 146-149 are also referenced. Use the applicable Code(s) for the mode of transport.

#### REQUIREMENTS FOR ALL SHIPPERS

- SHIPPING PAPERS (Title 49, CFR, Sec. 173.427)
  - (a) Each shipper offering for transportation any hazardous material subject to the regulations in this chapter, shall describe that article on the shipping paper by the shipping name prescribed in Sec. 172.5 of this chapter, and by the classification prescribed in Sec. 172.4 of this chapter, and may add a further description not inconsistent therewith. Abbreviations must not be used. The total quantity by weight, volume, or as otherwise appropriate must be shown.
  - (2) Where the regulations (except Sec. 173.402) exempt the packages from labeling the exemption must be indicated by the words "NO LABEL REQUIRED" immediately following the description on the shipping paper.
- CERTIFICATION (Title 49, CFR, Sec. 173.430)
  - (a) Each shipper offering for transportation any hazardous material subject to the regulations in this chapter must show on the shipping paper the following certificate which must be signed by the shipper:
    - "This is to certify that the above named articles are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation, according to the applicable regulations of the Department of Transportation."
  - (b) Shipping papers for <u>air shipments</u> in foreign commerce must be made out in duplicate and the shipper's certificate must be executed on both copies.
  - (1) For shipments on <u>passenger-carrying aircraft</u>, the shipper must also add the words:



# D.O.T. SHIPPING CONTAINERS AUTHORIZED FOR HAZARDOUS MATERIALS

NUMERICAL LIST OF PACKAGINGS AUTHORIZED FOR CURRENT MANUFACTURE AND USE

Spec.		
Number	Specification Packagings	Section
1A	Boxed carboys	178.1
1B	Boxed lead carboys	178.2
1C	Carboys in kegs	178.3
1D .	Boxed glass carboys	178.4
1E	Glass carboys in plywood drums	178.7
1EX	Glass carboys in plywood drumsSTC*	178.6
1H	Polyethylene carboys in metal crates	178.13
1K	Glass carboys cushioned with expandable polystyrene	
	in wooden wirebound box	178.14
1X	Boxed carboys 5 to 6 1/2 gallons for export	1.2
	Only STC*	178.5
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2.4	Inside containers, metal cans, pails, and kits	178.20
2C	Inside containers, corrugated fiberboard cartons	178.22
2D	Inside containers, duplex paper bags	178.23
2E	Inside polyethylene bottle	178.24a
2F	Inside metal containers and liners	178.25
2G	Inside containers, fiber cans and boxes	178.26
<b>2</b> J	Inside containers, waterproof paper bags for linings.	178.28
2K	Inside containers, paper bags for linings	178.29
2L	Lining for boxes	178.30
2M	Waterproofed paper lining	178.31
2N	Inside containers, metal cans	178.32
2P	Inside non-refillable metal containers	178.33
<b>2</b> Q	Inside non-refillable metal containers	178.33a
2R	Inside containers, metal tubes for radioactive	.70 0/
	materials	178.34 🗸
2S	Inside polyethylene containersRHNA*	178.35
2SL	Inside polyethylene containersRHNA*	178.35a
2T	Inside polyethylene containers	178.21
2TL	Inside polyethylene containers	178.27
2บ	Inside polyethylene containers over one gallon	170 01
	capacityRHNA*RHNA*	178.24
3A	Seamless steel cylinders	178.36
JAX	Seamless steel cylinders over 1,000 pounds water	. <del>-</del>
	volume	178.36
3AA	Seamless steel cylinders, made of definitely	
	prescribed steels	178.37
3AAX	Seamless steel cylinders, made of definitely	
	prescribed steels over 1,000 pounds water volume	178.37
3A480X	Seamless steel cylinder	178.43

Joseson

#### U.S. DEPARTMENT OF LABOR

Form Approved OMB No. 44-RI387

Occupational Safety and Health Administration

# MATERIAL SAFETY DATA SHEET

	SECTION I	
MANUFACTURER'S NAME W. L. Gore & Assoc., Inc.		EMERGENCY TELEPHONE NO.
ADDRESS (Number, Street, City, State, and ZIP Code) 1505 N. 4th St Flagstaff, Arizona 86001		
CHEMICAL NAME AND SYNONYMS		TRADE NAME AND SYNONYMS Tetra-Etch
CHEMICAL FAMILY Sodium Aryl Radical	FORM	ULA

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS		•	BASE METAL		
CATALYST		<del></del>	ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS Ether			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES Sodium Aryl Radical			OTHERS		
OTHERS					
HAZARDOUS MIXTURE	SORO	THER LIQU	IDS, SOLIDS, OR GASES	%	TLV (Units)
1					(5
<del></del>					

SECTION III PHYSICAL DATA							
BOILING POINT (°F.)	185	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	0.97				
VAPOR PRESSURE (mm Hg.)	48	PERCENT VOLATILE BY VOLUME (%)	68				
VAPOR DENSITY (AIR=1)		EVAPORATION RATE					
SOLUBILITY IN WATER							
APPEARANCE AND ODOR  Very dark green	Odor –	Napthalene					

SECTION IV FIRE AND	EXPLOSION HAZARD DATA		
FLASH POINT (Method used) 33° Open Cup	FLAMMABLE LIMITS	Lel	Uel
EXTINGUISHING MEDIA Foam, Carbon Dioxide, Dry	Chemical		
SPECIAL FIRE FIGHTING PROCEDURES None	'		
			<del> </del>
UNUSUAL FIRE AND EXPLOSION HAZARDS None			

		SECTION	V HEALT	H HAZARD DATA		
THRESHOLD LIMIT V	ALUE		<del></del>			
EFFECTS OF OVEREX	POSURE Burns	from Cat	ıstic Soda (1	NaOH) that is formed	l on contact with water from ski	n
EMERGENCY AND FI	RST AID PROCEDURE	s Tre	at for Caust	ic Soda (NaOH) Flu	sh with water	
		Rej	port to doct	or.		
						<u> </u>
STABILITY		SECTI		ONS TO AVOID		
·	UNSTABLE			Us	e Temperature above	
INDOMPATABILITY (	STABLE	yes		Expose to flame		
HAZARDOUS DECOM			vill swell mo	st rubbers and some	plastic	
		Contact v	vith Water p	roduces caustic soda		
HAZARDOUS POLYMERIZATION	MAY OCCUP	₹				
	WILL NOT C	CCUR	X	<u> </u>		
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STEPS TO BE TAKEN	<u>_                               </u>			R LEAK PROCEDU	uco	
				<u>'</u>		
<del></del>	Flush with	water				
WASTE DISPOSAL ME	THOD					
	Can be neut	ralized w	ith water an	d disposed as any fla	mmable material.	
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RESPIRATORY PROT		THE VII SE	LUIALTIN			<del></del>
VENTILATION	LOCAL EXHAUST		<del></del>		SPECIAL	<del></del>
	MECHANICAL (Ge	X neral)	···-		OTHER	
PROTECTIVE GLOVE	<u> </u>	·-···		EYE PROTECT	ON	
OTHER PROTECTIVE	Yes		<u> </u>		Safety Glasses	<del></del>
	Aproi	1				
		SECTION	NIX SPECI	AL PRECAUTIONS		
PRECAUTIONS TO BE	TAKEN IN HANDLIN		ORING		···	<u> </u>
g	****	<del> </del>	<del></del>	If material comes in	contact with skin —	<del></del>
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